

Work Order ID 50774

July 22, 2009 8:50:44 AM



Page 1

Item ID: D350-766-021

Accept



Setup Start



Revision ID: C

Stop



Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 07/24/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 09-07-22 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-766-021 CHG001

0.00

0.00

D350-766-021

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

10/1/09 (1)

(4) φ

(P2)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
0907-24	100	correct the part # to 0350-766-021 chg cool					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

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Date:

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-766-015

Location:

PPP Rev:

Draft

9/1/24 10 50

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

HA / 10/24
WMC 09-07-24

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Picklist Print

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Work Order ID: 50774

Parent Item: D350-766-021RevC

Parent Item Name: Interior Protector (Aft Baggage Protector)

















Comments:

Start Date: 07/22/2009

Required Date: 07/24/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 D3889-041RevA 	4	Manufactured	No			110	Each	0.0000	4.0000	1		
Panel, Floor											B 50785	1x CW
5 D3890-041RevA 	4	Manufactured	No			110	Each	0.0000	4.0000	1		
Panel, Side											R 50786	1x CW
5 D3891-041RevA 	4	Manufactured	No			110	Each	0.0000	4.0000	1		
Panel, Fwd LH											50788	1x CW
5 D3891-042RevA 	4	Manufactured	No			110	Each	0.0000	4.0000	1		
Panel, Fwd RH											50789	1x CW
5 D3944-1RevA 	4	Purchased	No			110	Each	0.0000	4.0000	1		
Placard											50785	SP
5 D3945-041RevA 	4	Manufactured	No			110	Each	0.0000	16.0000	4		
Bracket											B.50786	4x CW
5 D3948-041RevB 	3	Manufactured	No			110	Each	0.0000	12.0000	3		
Plate, Anchor											B.50557	3 CW 9/1/24
5 AN525-10R7 	4	Purchased	No			110	Each	15.0000	56.0000	14		
Screw												CW

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

110844

15

M112278 14x 8/9/24 CW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 50774

Parent Item: D350-766-021RevC

Parent Item Name: Interior Protector (Aft Baggage Protector)


Start Date: 07/22/2009

Required Date: 07/24/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R9  Screw		Purchased	No			110	Each	101.0000	16.0000	Y		

Warehouse
Location

Loc Qty

Loc Code


Main Warehouse

ST

101

110023

101

CCR264SS3-2

Rivet, Cherry

Purchased

No

110

Each

294.0000

32.0000

8

110423

4x P9/1/24 0

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST


294

108688

98

108738

196

CR3213-4-02

CHERRY RIVET

Purchased

No

110

Each

7.0000

32.0000

8

108688

EX P9/1/24 0

P9/1/24 1

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

7

17907

7

17907

7x M1122781x P

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 50774

Parent Item: D350-766-021RevC

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009

Required Date: 07/24/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

CR3523-4-02	X12	Purchased	No			110	Each	170.0000	48.0000	12		
-------------	-----	-----------	----	--	--	-----	------	----------	---------	----	--	--



RIVET

09/17/23 ①

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	170	
----	-----	--

110914	1	
--------	---	--

111127	69	
--------	----	--

111359	100	
--------	-----	--

111127 12x 36x

CR3523-4-03



RIVET

Purchased No

110 Each 9.0000 64.0000 16

09/17/23 ①

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	9	
----	---	--

106303	9	
--------	---	--

112278 7x
112278 55x
106303 9x

MS21059L3



Nut Plate

Purchased No

110 Each 839.0000 16.0000 4

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	839	
----	-----	--

109962	339	
--------	-----	--

111925	500	
--------	-----	--

109962 4x 09/17/24 ①

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 07/22/2009

Required Date: 07/24/2009

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Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5/ D3948-043RevB 	74	Manufactured	No			110	Each	0.0000	16.0000	4	50788	9/2/27 (1)
Plate, Anchor												

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR ✓
			1	D3890-041	PANEL, WALL ✓
			1	D3891-041	PANEL, FWD LH ✓
			1	D3891-042	PANEL, FWD RH ✓
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET ✓
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR ✓
			4	D3948-043	PLATE, ANCHOR ✓
			14	AN525-10R7	SCREW ✓
			4	AN525-10R9	SCREW ✓
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET ✓
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02) ✓
			12	CR3523-4-02	RIVET (OR M7885/4-4-02) ✓
			16	CR3523-4-03	RIVET (OR M7885/4-4-03) ✓
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3) ✓

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Revision: C

Date: 09.06.08